

**Amendments to the Drawings:**

A REPLACEMENT SHEET with changes to FIG. 2 is attached to this paper.

The angular spacing of the first row described in paragraph [0024] has been inserted in FIG. 2. Dashed lines and dimensions have been inserted to show the angular spacing described.

A NEW SHEET with new FIG. 2A is also attached to this paper.

FIG. 2A shows the angular spacing of the third row of inserts by indicating the angular dimensions of the inserts at a partial cross sectional portion of the cutter corresponding to the third row.

Basis for these drawing amendments can be found in original paragraph [0024] and original FIG. 2.